



海航航空技术有限公司
HNA AVIATION TECHNIC Co.,LTD



010000352304

NON ROUTINE CARD 非例行工卡

CUSTOMER 客户	A/C REG. 机号	A/C TYPE 机型	CHECK LEVEL 定检级别	ZONE 区域	ATA 章节	FINAL SKILL 责任工种	RAISED DATE 开卡日期				
GCA	B-5482	73N		100	5300	SMTL	2023.09.04				
PACKAGE NO. 工作包编号	NRC NO. NRC序号	ORIGINATING CARD 相关工卡号		NRC TYPE NRC类型	INSP TYPE 检验类型	WRITTEN BY 编写人	APPROVED BY 批准人				
LM73N0264481	N0001	JC-73N-73N-00-HT-WH-014		JC		袁海君	史宇峰				
PSE 重要 结构件	FCS 疲劳 关键结构	MAJOR REPAIR 重要修理	OUT OF MANUAL 超范围 修理	EXTERIOR REP. 外表修理	NDT REPORT 无损探伤 报告	SUPP. INSP. 补充检查 单	CPCP 腐蚀防护	RSC 可更换 结构部件	ANTI IFSD 防空停	DM 双重维修	PARTS REMOVAL&I NSTALLATI ON 部件拆换
YES ☐ NO ☒	YES ☐ NO ☒	YES ☐ NO ☒	YES ☐ NO ☒	YES ☒ NO ☐	YES ☐ NO ☒	YES ☐ NO ☒	YES ☐ NO ☒	YES ☐ NO ☒	YES ☐ NO ☒	YES ☐ NO ☒	YES ☐ NO ☒

DEFECTS/TASK 缺陷/任务
前货舱从前往后第四块地板有补片翘起
The forward cargo hold has patches sticking up on the fourth floor from the forward to the back
RECOMMENDED ACTION 建议处理措施:修理
REFERENCE 依据文件:SRM53-00-53-2R-1

MATERIAL USED 所用航材							
ITEM 条目	DESCRIPTION 名称	PART NO. 件号	OPTIONAL PN ACTUAL USED 实际装机互换件号	QTY 数量	UNIT 单位	P/N FROM 件号来源	BATCH NO. 批次号
1	防腐剂	AV30		1	CAN	AMM25-52-10-400-801	
2	密封胶	PS870B1/2-SK		1	EA	AMM25-52-10-400-801	
3	铆钉	BACR15GF6D5		80	EA	SRM53-00-53-2R-1	
4	铝板	2024-T3-0.071		4	SF	SRM53-00-53-2R-1	
5	底漆	BMS10-11		1	SET	AMM25-52-10	
6	阿洛钉™ 1200S	ALODINE1200S		1	EA	AMM25-52-10	
7							
8							
9							

PARTS REMOVAL & INSTALLATION 部件拆换记录					
ITEM 条目	DESCRIPTION 名称	P/N OFF 拆下件号	S/N OFF 拆下序号	P/N ON 装上件号	S/N ON 装上序号
1					
2					

TOOLS 工具				
ITEM 条目	PART NO. 件号	DESCRIPTION 名称	QTY 数量	ALTERNATIVE P/N 互换件号



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1				
2				
CUSTOMER CONFIRM 客户确认		TOTAL MHR 总工时	FINAL SIGNATURE 完工签署	DATE 日期



0 1 0 0 0 0 3 5 2 3 0 4

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MAINTENANCE ACTION 维修措施

STEP 步骤	WORK REQUIREMENT 工作要求	MECH/DATE 工作者/日期	INSP/DATE 检查者/日期
1	参考SRM 51-40-02 ,概述, 接近损伤区域并拆下受影响的紧固件。 Get access to the damage area. Remove the necessary fasteners. Refer to SRM51-40-02 , GENERAL. 依据文件/Reference:SRM51-10-02 SKILL 工种: SMTL MH 工时: 2.00	T	
2	参考SRM51-10-02 , 概述。切割并去除如图所示的货舱地板损伤区域。 Cut and remove the damaged area of the cargo compartment floor panel as shown in Figure 202/REPAIR 1 or Figure 203/REPAIR 1 as applicable. 依据文件/Reference:SRM51-10-02 SKILL 工种: SMTL MH 工时: 2.00	T	
3	对修理区域执行详细目视检查, 确保无其它损伤。如果发现更多损伤, 请联系技术支持。 SRM53-00-53-2R-1 Do a detailed visual inspection of the repair area to make sure there is no other damage. If more damage is found, contact the technical support. 依据文件/Reference:SRM53-00-53-2R-1 SKILL 工种: SMTL MH 工时: 4.00	T	
4	参考表201, 图202/203选取适用部分信息, 制作修理件。SRM53-00-53-2R-1 Make the repair parts. Refer to Table 201/REPAIR 1, Figure 202/REPAIR 1 or Figure 203/REPAIR 1 as applicable. 依据文件/Reference:SRM53-00-53-2R-1 SKILL 工种: SMTL MH 工时: 4.00	T	
5	参考图-202或图-203, 配合安装修理件。 钻紧固件孔并对孔划埋头窝SRM53-00-53-2R-1 Assemble the repair parts. Drill and counter sink the fasteners holes. Refer to Figure 202/REPAIR 1 or Figure 203/REPAIR 1. SRM53-00-53-2R-1. 依据文件/Reference:SRM53-00-53-2R-1 SKILL 工种: SMTL MH 工时: 1.00	T	
6	拆解修理件。对修理件和货舱地板裸露表面区域去除刻痕、划伤、凿伤、毛刺和锐边。 SRM53-00-53-2R-1 Disassemble the repair parts. Remove all nicks, scratches, gouges, burrs and sharp edges from the repair parts and the bare surfaces of the cargo compartment floor panel 依据文件/Reference:SRM53-00-53-2R-1 SKILL 工种: SMTL MH 工时: 1.00	T	
7	参考SRM51-20-01, 概述。对修理件和货舱地板裸露表面施涂化学转换涂层。 Apply a chemical conversion coating to the repair parts and to the bare surfaces of the cargo compartment floor panel. Refer to SRM 51-20-01 , GENERAL. 依据文件/Reference:SRM51-20-01 SKILL 工种: SMTL MH 工时: 1.00	T	
8	参考SOPM 20-41-02 REV21, 对修理件和货舱地板裸露表面施涂两层BMS 10-11, TYPE I 底漆。 Apply two layers of BMS 10-11, Type I, primer to the repair parts and to the	T	



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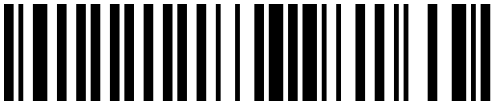
0 1 0 0 0 3 5 2 3 0 4

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	bare surfaces of the cargo compartment floor panel. Refer to SOPM 20-41-02 依据文件/Reference:SOPM 20-41-02 SKILL 工种: SMTL MH 工时: 1.00		
9	参考SRM 51-40-08 , 概述。使用BMS 5-95密封胶涂抹贴合面安装修理件。 Install the repair parts wet with BMS 5-95 sealant between the mating surfaces. Refer to 51-40-08 依据文件/Reference:SRM51-40-08 SKILL 工种: SMTL MH 工时: 1.00	T	
10	参考SRM 51-40-02, 概述。无需使用密封胶安装铆钉。 Install rivets without sealant. Refer to SRM 51-40-02 依据文件/Reference:SRM 51-40-02 SKILL 工种: SMTL MH 工时: 2.00	T	
11	参考SRM 51-20-05 , 概述。使用BMS 5-95密封胶对所有缝隙和边缘进行填缝和封边。 Apply a fillet seal and fill all gaps with BMS 5-95 sealant. Refer to SRM51-20-05 依据文件/Reference:SRM 51-20-05 SKILL 工种: SMTL MH 工时: 1.00	T	
12	参考SRM 51-20-01 , 概述。按需对修理区域施涂防腐剂。 Apply a layer of corrosion inhibiting compound to the repair area as necessary. Refer to SRM51-20-01 依据文件/Reference:SRM 51-20-01 SKILL 工种: SMTL MH 工时: 1.00	T	



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METERING TOOLS RECORD 计量工具使用记录	
NAME OF TOOLS 工具名称	ID NO. 工具编号

 海航航空技术有限公司 HNA AVIATION TECHNIC Co.,LTD		 0 1 0 0 0 3 5 2 3 0 4
NON ROUTINE CARD 非例行工卡		
AIRCRAFT MAINTENANCE N/A REASON SHEET 飞机维护N/A项原因说明页		
N/A类型 N/A TYPE	N/A情况说明 N/A FACT SHEET	
N/A(1)	飞机结构不符（有效号或部件不符） non-applicable Aircraft configuration (with different component installed, or different aircraft line number)	
N/A(2)	飞机的实际状态与工卡所描述的状态不符，属于视情执行步骤 The actual state of the aircraft is not in accordance with the state described in the work card, which is a step to be performed according to the situation	
N/A(3)	施工方法选择不同 different implement method is chosen	
N/A(4)	工卡与手册内容一致，经工程评估可进行N/A的步骤 The work card is in accordance with the manual, and the steps of N/A can be carried out after	